



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-545
Job Sheet 178117



Part No: D350-607-545

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™, Short, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

JUN 15 2018

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	1 Ea	6/22/18	6/22/18	0.00 0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	6/22/18	6/22/18	0.00 0.00	Packaging1-3		
115	QC	1 pcs	6/22/18	6/22/18	0.00 0.00	QC5		
120	QC	1 pcs	6/22/18	6/22/18	0.00 0.00	QC4		
130	Packaging	1 pcs	6/22/18	6/22/18	0.00 0.00	Packaging3-1		
135	DC	1 pcs	6/22/18	6/22/18	0.00 0.00	DC		
140	QC21-FG	1 Ea	6/22/18	6/22/18	0.00 0.00	QC21		

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 115 - ***Inspect label on lid***
130 - Package as per PPPD350-607-545
135 - Photocopy bluefile & type labels per PPP D350-607-545 CHG008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5057494
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5062374
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5053946
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5077936
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5067169
D4086-220	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	7162778
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5075977
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5072903
D4151-043	Basket,Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5044857
D4917-320	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5044857

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					

MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5068658
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5067898
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5053951
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5053952
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5050055
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5044189
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5069184
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	5077014
D4032-041	Short Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	5081225

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	131	0
	AN4-13A	6	1,550	0
	AN4C15	1	52	0
	D2690-6	1	8	0
	D3912-041	1	10	0
	D4085-3	1	24	0
	D4086-220	1	10	0
	D4150-041	1	4	0
	D4151-041	1	8	0
	D4151-043	1	7	0
	D4917-320	1	16	0
	MS17984-C413	1	34	0
	MS21042L4	6	2,684	0
	MS24665-151	1	381	0
	NAS1149C0463R	3	251	0
	NAS1149F0432P	12	1,511	0
	NAS1515H4L	2	325	0
110-Packaging	D350-607-511	1	2	0
	D4032-041	1	1	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 7:27 AM Dart.lajeunesse.marie



Container No: S083269



Part: D350-607-545

Job No: 178117

Serial No/Batch: S083269

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/22/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003904	S081543	AN310C4	Nut	s057494	ST331	1
003904	S081542	AN4-13A	Bolt	s062374	ST344	6
003904	S081541	AN4C15	BOLT	s053946	ST343	1
003904	S081553	D2690-6	Lanyard	S077936	ST009	1
003904	S067169	D3912-041	Eyebolt Receiver Assembly	S067153	ST055	1
003904	S069184	D4085-3	Placard	S069183	ST074	1
003904	S081554	D4086-220	Placard, Max Load	F162778	ST075	1
003904	S081555	D4150-041	Attachment Arm Assembly	S075977	ST081	1
003904	S072903	D4151-041	Basket Fwd Hardpoint Assembly, Lower	S072893	ST082	1
003904	S081560	D4917-320	Placard, Max Load	S044857	ST126	1
003904	S081561	MS17984-C413	Quick Release Pin	S068658	ST315	1
003904	S081562	MS21042L4	Nut	S067898	ST303	6
003904	S081563	MS24665-151	Cotter Pin	S053951	ST289	1
003904	S081564	NAS1149C0463R	Washer	S053953	ST266	3
003904	S081566	NAS1149F0432P	Washer	S050055	ST262	12
003904	S081567	NAS1515H4L	Washer	S044189	ST260	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

04157-047 5083268

Plex 6/22/18 9:43 AM dart.quirion.sonia